QC

Memo

A.A 09/09/18

354

Quality Control

0.00

Dart Aerospace Ltd

	•								£.
W/O:			WO	RK ORDER CHANGES	}				
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	jory:	NCR: Yes	No DQ	A :	Date: _	
	Re	solution:	Disposition	n: (A: N/C C	losed:		Date: _	
NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCF	7)			
DATE	STEP	Description of NC					Verification	Approval	Approval
	JOIL!	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		Section C	Chief Eng	QC Inspector
		9-84-1							

NOTE: Date & initial all entries

Work Order ID 51519

August 25, 2009 1:34:52 PM

Item ID:

D2570

Revision ID: В

Required Date: 9/11/09

Item Name: **Start Date:**

Bushing

8/28/09

Req'd Qty: 1,100.00

Operation

Start Qty: 1,100.00

Reference:

Approvals:

Process Plan:

QC:

Date:

Date:

SPC (Y/N):

Description Identify as per dwg & Stock Locatio

Sequence ID/

Work Center ID

Packaging

Packaging

130

140

QC21- Final Inspection - Work Order Release

Memo

Memo

Quality Control

Accept

Tooling:

0.00

0.00

0.00

0.00

Set Up/

Run Hours



Setup Start

Stop



Cust Item ID:

Customer:

Date:

Date:

Run

Start

Stop



Draw Number Rev.

Draw

Plan Code

Accept **Qty**

Reject Qty

Reject Number Stamp

Insp.

ne 09-09-21

Dart Ae	rospace	Ltd						
W/O:			WO	RK ORDER CHANG	ES		,	·
DATE	STEP	PRC	OCEDURE CHAI	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA:	Date: _	<u>_</u> _
	Re	esolution:	Disposition	n:	_ QA: N/C CI	osed:	Date:	
NCR:			WORK ORDE	ER NON-CONFORMA	ANCE (NCF	R)		
		Description of NC		Corrective Action Secti	on B	Verification	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C	Chief Eng	Approval QC Inspector

		· · ·									
		Description of NC	Description of NC Corrective Action Section B Verification Appro								
DATE	STEP	Section A	Initial Action Description Sign & Chief Eng Chief Eng Date			Section C	Approval Chief Eng	Approval QC Inspector			
	:										
	1										
						-					
		· · · · · · · · · · · · · · · · · · ·									
								Į.			
)					

NOTE: Date & initial all entries

Picklist Print

August 25, 2009 1:34:52 PM

Work Order ID: 51519

Parent Item:

D2570RevB

Parent Item Name: Bushing

Comments:

Component Item ID/	Replacement	Mfg/
Item Name	Item ID	Purch
M303R0.750	-	Purchased



303 Round Bar 0.750



Last

Location

Route

Seq ID

100

Bin Primary

Item Location

No

Start Date: 8/28/09

Start Qty: 1,100.00

Qty To Pick Issued

Required Date: 9/11/09

Required Qty: 1,100.00

Remaining Date Qty

Status Issued

Page 1

89.2737

Qty on

70.9701

Unit of

Measure Hand

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
MAT	70.9701		
107077	0		
107857	18.49		
108220	10.69		
108877	14.41		
110166	10.16		
110680	9.29		
111323	7.9301		
M 112567	?		27 Pt DDP
5-24			27 FT DIP 5/ 0808/17

Dart Aerospace Ltd

W/O:	<u> </u>		WO	DV ODDED CHANC	EC				
				WORK ORDER CHANGES EDURE CHANGE			Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
· .									
Dort No.		DAD #							
Part No: PAR #:				NCR: Yes No DQA: QA: N/C Closed:					
NCR:		1	WORK ORDE	R NON-CONFORMA	ANCE (NC	R)			
DATE	STEP	Description of NC Section A	Corrective Action Initial Action Descrip		on B Sign Date	& Sect	cation ion C	Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng	Date				

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	
Description: Bushing	Part Number:	D2570
Inspection Dwg: D2570 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article	Prototype
-----------------	-----------

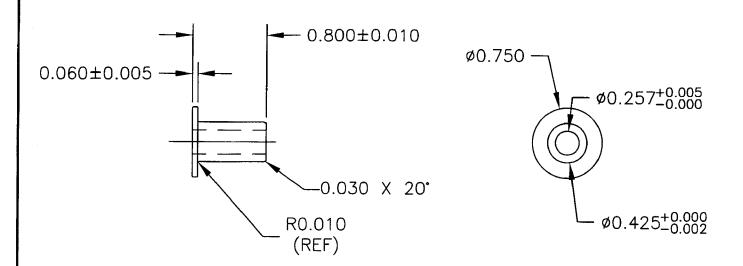
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.800	+/-0.010	0.800				
0.060	+/-0.005	0,000	J.			
R0.010	+0.010/-0.000	0.015				
Ø0.425	+0.000/-0.002	0.424			·	
Ø0.257	+0.006/-0.001	0.258	1			
Ø0.750	+/-0.010	0.744			,	
0.030 x 20°	+/-0.010	0,030x 20°				
			-, -,			

Measured by:	Audited by:	₽.A	Prototype Approval:	N/A
Date: 09/09/16	Date:	09/09/18	Date:	
	-			

Rev	Date	Change	Revised by	Approved
Α	03.12.08	New Issue	KJ/RF	
В	04.02.23	Tolerance for Ø0.425 changed	KJ/RF	
С	07.07.17	Dimensions updated per Dwg Rev. B	KJ/JLM 1,0	
D	08.07.23	Tolerance for Ø0.257 revised	KJ/DD	<i>X</i>



DESIG	N <i>PH</i>	DRAWN BY	DART AEROS HAWKESBURY, ON	
CHEC	KED	APPROVED	DRAWING NO.	REV. B
	世	H	D2570	SHEET 1 OF 1
DATE			TITLE	SCALE
07.0	04.17		BUSHING	1:1
Α		96.09.16	NEW ISSUE	
В		07.04.17	UPDATE NOTES	



D2570 BUSHING

D2570 BUSHING

MATERIAL: 1)

AISI 303 ROUND BAR (REF. DART SPEC. M303R)

2) FINISH: NONE

- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX



Copyright © 1996 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.